



**KMI Moulding Systems
Egg Tray Production
1170 trays per hour
1560 trays per hour**



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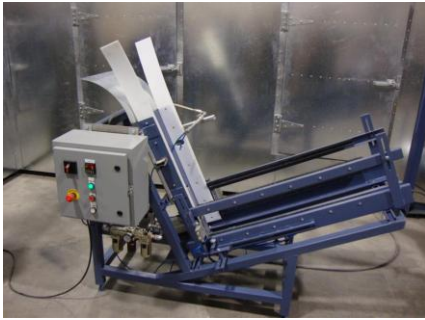
KMI Moulding Machines TA300 TA400

Pulp is made in our easy to use double pulping system. This system makes it easy to maintain a constant pulp formula. The pulp then goes through a cleaning screen and is ready for forming

These moulding systems are PLC controlled and easy to operate. The operator starts the molding cycle and it runs automatically. The egg trays are formed automatically and then dropped on to a dryer tray.

The dryer temperature is set by the operator and is controlled automatically. The egg tray is ejected from the dryer when the drying cycle is complete. The product is then removed by an out conveyor, stacked and counted automatically.





1170 Trays per hour

KMI System #TA300

- Machine:** M350-40.5TC, 381mm x 1029mm moulder c/w process system
- Dryer:** D350-40.5TC oil or gas Conveyor dryer
- Product die size:** 3 dies x 343mm (1029mm) long x 381 wide x 115mm high
- Maximum number of dies:** 3 moulding, 3 transfer
- Product weight:** 3 x 70 grams = 210 grams per drop
- Production weight:** 1,260 grams per minute; 81.9 kg per hour
- Max. Number of drops:** 6.5 drops per minute
- Number of pieces per hour:** 1170 (10,160,000 pcs per year)
- Number of staff to operate:** Two people
- Number of containers:** Two 40 ft containers

System Consumables

Natural Gas: 17 cu meters per hour	Oil: (#2 fuel oil) 19 liters per hour
Electrical: 68 kilowatts per hour	Paper Usage per hour: 82 kg
Water Usage: 98 liters per hour	Propane: 29 liters per hour

Delivery is 6 months from receipt of deposit



1560 Trays per hour

KMI System #T400

Machine: M350-54TC, 381mm x 1372mm moulder c/w process system

Dryer: D350-54TC oil or gas Conveyor dryer

Product die size: 4 dies x 343mm (1270mm) long x 381 wide x 115mm high

Maximum number of dies: 4 moulding, 4 transfer

Product weight: 4 x 70 grams = 280 grams per drop

Production weight: 1.82 Kg per minute; 109 kg per hour

Max. Number of drops: 6.5 drops per minute

Number of pieces per hour: 1560 (13,550,000 pcs per year)

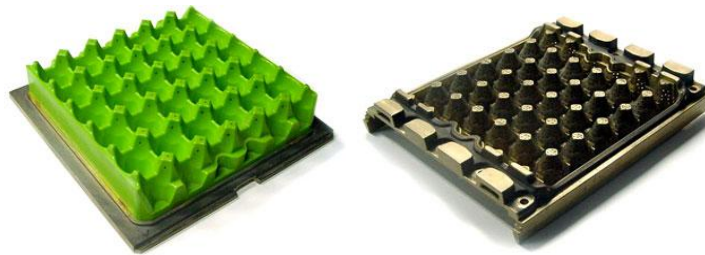
Number of staff to operate: Two people

Number of containers: Two 40 ft containers

System Consumables

Natural Gas: 21 cu meters per hour	Oil: (#2 fuel oil) 24 liters per hour
Electrical: 72 kilowatts per hour	Paper Usage per hour: 109 kg
Water Usage: 131 liters per hour	Propane: 36 liters per hour

Delivery is 6 months from receipt of deposit



One complete set egg tray dies: transfer and forming dies are included:
3 dies for the TA300 and 4 dies for the TA400



KMI also assumes as a standard condition of sale that the Buyer will prepare the building for installation of the machine. The Buyer will also supply necessary materials to install these systems.

Installation instructions, a maintenance manual, and operation manual of the system are included.

This system will be set up and run in our shop, prior to shipping, to ensure quality control.

Egg trays and other products

These systems are not just for egg trays

They will produce products up to 381mm wide x 115mm high



Total Cost:

One KMI Pulp Moulding System #TA300

Total Price: \$435,500.00CDN gas or oil dryer f.o.b. Toronto, Ontario

One KMI Pulp Moulding System #TA400

Total Price: \$495,000.00CDN gas or oil dryer f.o.b. Toronto, Ontario

TERMS OF PAYMENT: For the Equipment, the Buyer shall pay the Contract Price in full to the Seller on the following terms:

(a) By Wire Transfer: 50% of the total Contract Price in CDN funds, payable within 15 days of signing of this Quotation by the Buyer.

(c) By Wire Transfer: 50% of the total Contract Price in CDN funds, payable prior to shipping after copies of the

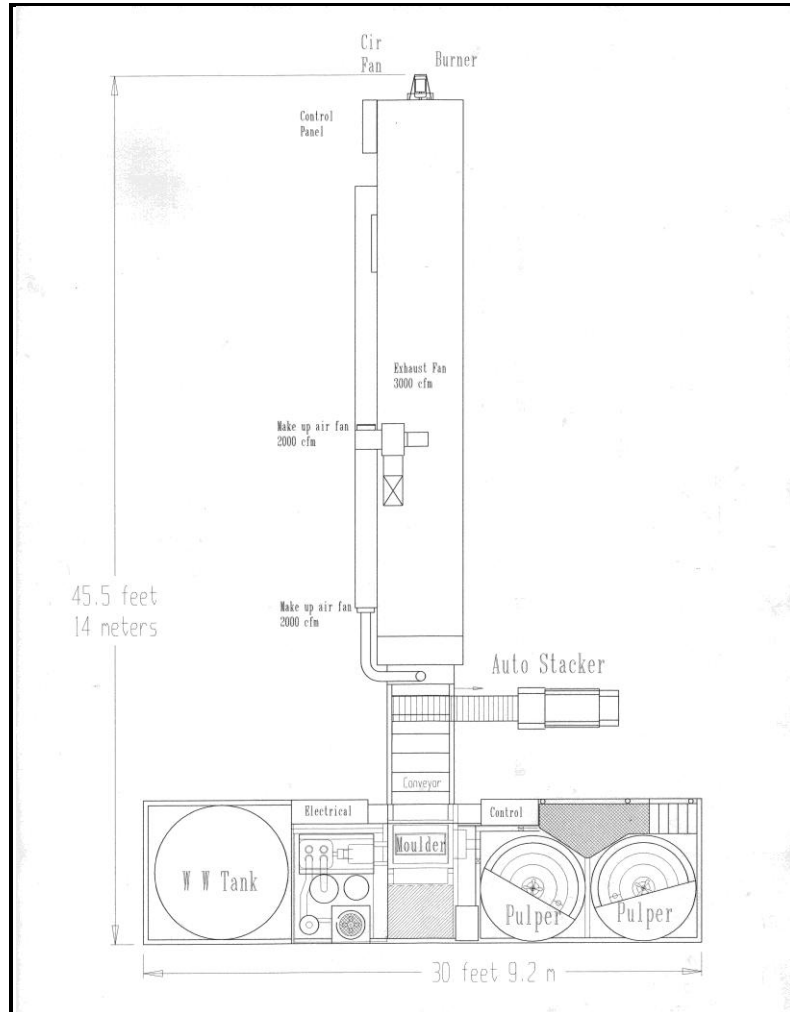
- i. Bill of Lading in 3 copies
- ii. Packing List in 3 copies
- iii. Commercial Invoice in 3 copies have been submitted to the client.



The costs of all bank charges, bank guarantees, etc. are to be paid for the Buyer. Any such costs incurred by the Seller shall be reimbursed by the Buyer to the Seller on demand of the Seller.

Drawings and technical information provided in this proposal is the property of KMI Pulp Machines Inc and is not to be copied in whole or part without our written permission.

TA300 Moulding System



Set Up:

Both the systems have a similar layout. The TA300 and TA400 have the added white water heat exchange system. All of these systems come complete on two skids. They can be moved and placed into position with a forklift. The moulding skid only needs to be connected to the electrical and water systems in your plant. The dryer needs to be connected electrically to the control panel and to oil, natural gas, propane or electrically for the heating unit. The ejection table needs to be connected. The dryer needs to be vented outside. On the T300 and T400 there are two hose connections, to be made between the two skids, for the white water heat exchange system.